

## Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 01.02.2023

Version number 5 (replaces version 4)

Revision: 01.02.2023

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** FEYCOPUR HS Härter 85 normal
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**  
No further relevant information available.
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
FEYCOLOR GmbH  
Maxhüttenstraße 6  
93055 Regensburg  
Germany  
  
Tel.: +49 (0) 941-60497-0  
Fax: +49 (0) 941-60497-30  
info@feycolor.com www.feycolor.com  
  
Office hours:  
Monday - Thursday: 08:00 - 12:00 und 13:00 - 16:00  
Friday: 08:00 - 12:00  
  
Email: sd@feycolor.com  
www.feycolor.com
- **1.4 Emergency telephone number:** +49 (0) 700 24 11 21 12 (FCM)

### SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



flame

Flam. Liq. 3 H226 Flammable liquid and vapour.



Acute Tox. 4 H332 Harmful if inhaled.

Skin Sens. 1 H317 May cause an allergic skin reaction.

STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**  
The product is classified and labelled according to the GB CLP regulation.
- **Hazard pictograms**



GHS02 GHS07

- **Signal word** Warning

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**Hazard-determining components of labelling:**

Hexamethylene diisocyanate, oligomers  
2-Butoxyethyl acetate  
n-Butyl acetate  
2-Methoxy-1-methylethyl acetate

**Hazard statements**

H226 Flammable liquid and vapour.  
H332 Harmful if inhaled.  
H317 May cause an allergic skin reaction.  
H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

**Precautionary statements**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.  
P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.  
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].  
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P312 Call a POISON CENTER/doctor if you feel unwell.

**Additional information:**

EUH066 Repeated exposure may cause skin dryness or cracking.  
EUH204 Contains isocyanates. May produce an allergic reaction.  
Restricted to professional users.

**2.3 Other hazards**

**Results of PBT and vPvB assessment**

**PBT:** Not applicable.  
**vPvB:** Not applicable.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Description:** Mixture of substances listed below with nonhazardous additions.

**Dangerous components:**

CAS: 28182-81-2 NLP: 500-060-2 Reg.nr.: 01-2119485796-17	Hexamethylene diisocyanate, oligomers ⚠ Acute Tox. 4, H332; Skin Sens. 1, H317; STOT SE 3, H335, EUH204	50-100%
CAS: 123-86-4 EINECS: 204-658-1 Reg.nr.: 01-2119485493-29	n-Butyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336, EUH066	10-25%
CAS: 108-65-6 EINECS: 203-603-9 Reg.nr.: 01-2119475791-29	2-Methoxy-1-methylethyl acetate ⚠ Flam. Liq. 3, H226; ⚠ STOT SE 3, H336	10-25%
CAS: 112-07-2 EINECS: 203-933-3 Reg.nr.: 01-2119475112-47	2-Butoxyethyl acetate ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332	5-<10%
CAS: 822-06-0 EINECS: 212-485-8 Reg.nr.: 01-2119457571-37	hexamethylene-di-isocyanate ⚠ Acute Tox. 2, H330; ⚠ Resp. Sens. 1, H334; ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; STOT SE 3, H335, EUH204 Specific concentration limits: Resp. Sens. 1; H334: C ≥ 0.5 % Skin Sens. 1; H317: C ≥ 0.5 %	<0.1%

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· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

**SECTION 4: First aid measures**

· **4.1 Description of first aid measures**

· **General information:**

Immediately remove any clothing soiled by the product.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

In case of irregular breathing or respiratory arrest provide artificial respiration.

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness place patient stably in side position for transportation.

· **After skin contact:** Immediately rinse with water.

· **After eye contact:** Rinse opened eye for several minutes under running water.

· **After swallowing:** If symptoms persist consult doctor.

· **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

**SECTION 5: Firefighting measures**

· **5.1 Extinguishing media**

· **Suitable extinguishing agents:**

CO<sub>2</sub>, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

· **For safety reasons unsuitable extinguishing agents:** Water with full jet

· **5.2 Special hazards arising from the substance or mixture**

In case of fire, the following can be released:

Nitrogen oxides (NO<sub>x</sub>)

Carbon monoxide (CO)

Hydrogen cyanide (HCN)

· **5.3 Advice for firefighters**

· **Protective equipment:** Mouth respiratory protective device.

**SECTION 6: Accidental release measures**

· **6.1 Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

· **6.2 Environmental precautions:** Do not allow to enter sewers/ surface or ground water.

· **6.3 Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Contain and collect spillages with non-combustible absorbent materials (e.g. sand, earth, diatomaceous earth) and place in a suitable container.

Decontaminate immediately with suitable mixture (flammable):

- as such usable (inflammatory!):

water 45 Vol.%

ethanol or isopropanol 50 Vol.%

ammonia solution (Density= 0.88) 5 Vol.%

- alternatively (non-flammable):

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sodium carbonate 5 Vol.%  
water 95 Vol.%

Add the same decontaminant to any residues and allow to stand for several days in a non-sealed container until no further reaction occurs. Once this stage is reached, close the container and dispose of in accordance with the waste regulations (see Section 13).

**6.4 Reference to other sections**

See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

**SECTION 7: Handling and storage**

**7.1 Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.  
Persons with a history of asthma, allergies or chronic or recurrent respiratory diseases should only be employed in processes in which this product is used under appropriate medical supervision.

**Information about fire - and explosion protection:**

Keep ignition sources away - Do not smoke.  
Protect against electrostatic charges.

**7.2 Conditions for safe storage, including any incompatibilities**

**Storage:**

**Requirements to be met by storerooms and receptacles:** No special requirements.

**Information about storage in one common storage facility:**

Do not store together with reducing agents, heavy-metal compounds, acids and alkalis.  
Store away from foodstuffs.

**Further information about storage conditions:**

Keep container tightly sealed.  
Store separately from oxidising agents, strongly alkaline and strongly acidic materials, amines, alcohol and water.

**Storage class:** 3

**7.3 Specific end use(s)** No further relevant information available.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Ingredients with limit values that require monitoring at the workplace:**

**28182-81-2 Hexamethylene diisocyanate, oligomers**

EBW	Short-term value: 0.5 mg/m <sup>3</sup> exposition evaluation valu TRGS 430 (EBW)
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**123-86-4 n-Butyl acetate**

WEL	Short-term value: 966 mg/m <sup>3</sup> , 200 ppm Long-term value: 724 mg/m <sup>3</sup> , 150 ppm
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**108-65-6 2-Methoxy-1-methylethyl acetate**

WEL	Short-term value: 548 mg/m <sup>3</sup> , 100 ppm Long-term value: 274 mg/m <sup>3</sup> , 50 ppm Sk
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**112-07-2 2-Butoxyethyl acetate**

WEL	Short-term value: 332 mg/m <sup>3</sup> , 50 ppm Long-term value: 133 mg/m <sup>3</sup> , 20 ppm Sk
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**822-06-0 hexamethylene-di-isocyanate**

WEL	Short-term value: 0.07 mg/m <sup>3</sup> Long-term value: 0.02 mg/m <sup>3</sup> Sen; as -NCO
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**Ingredients with biological limit values:**

**822-06-0 hexamethylene-di-isocyanate**

BMGV	1 µmol creatinine/mol Medium: urine Sampling time: At the end of the period od exposure Parameter: isocyanate-derived diamine
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· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Appropriate engineering controls** No further data; see item 7.

· **Individual protection measures, such as personal protective equipment**

All personal protective equipment, including respiratory protective equipment, used to control exposure to hazardous substances must be selected to meet the requirements of the COSHH Regulations.

· **General protective and hygienic measures:**

Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.

· **Respiratory protection:**

Filter A/P2 (EN 141, EN 143)



In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

· **Hand protection**



Protective gloves (EN 374)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· **Material of gloves**

Butyl rubber, BR

Recommended thickness of the material: ≥ 0.7 mm

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Breakthrough time of glove material** Value for the permeation: Level ≤ 3

· **For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable:**

PVA gloves

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· **Eye/face protection**



Tightly sealed goggles

**SECTION 9: Physical and chemical properties**

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· <b>Physical state</b>	Fluid
· <b>Colour:</b>	According to product specification
· <b>Odour:</b>	Characteristic
· <b>Odour threshold:</b>	Not determined.
· <b>Melting point/freezing point:</b>	Undetermined.
· <b>Boiling point or initial boiling point and boiling range</b>	124-128 °C (123-86-4 n-Butyl acetate)
· <b>Flammability</b>	Flammable.
· <b>Lower and upper explosion limit</b>	
· <b>Lower:</b>	1.2 Vol %
· <b>Upper:</b>	10.8 Vol %
· <b>Flash point:</b>	27 °C (DIN 53213)
· <b>Ignition temperature:</b>	280 °C (DIN 51794)
· <b>Decomposition temperature:</b>	Not determined.
· <b>pH</b>	Not determined.
· <b>Viscosity:</b>	
· <b>Kinematic viscosity at 20 °C</b>	10-15 s (DIN 53211/4)
· <b>Dynamic:</b>	Not determined.
· <b>Solubility</b>	
· <b>water:</b>	Not miscible or difficult to mix.
· <b>Partition coefficient n-octanol/water (log value)</b>	Not determined.
· <b>Vapour pressure at 20 °C:</b>	10.7 hPa
· <b>Density and/or relative density</b>	
· <b>Density at 20 °C:</b>	1.036 g/cm <sup>3</sup> (DIN 53217)
· <b>Relative density</b>	Not determined.
· <b>Vapour density</b>	Not determined.

· **9.2 Other information**

· <b>Appearance:</b>	
· <b>Form:</b>	Fluid
· <b>Important information on protection of health and environment, and on safety.</b>	
· <b>Auto-ignition temperature:</b>	Product is not selfigniting.
· <b>Explosive properties:</b>	Product is not explosive. However, formation of explosive air/vapour mixtures are possible.
· <b>Solvent content:</b>	
· <b>VOC (EC)</b>	45.99 %
· <b>Solids content (weight-%):</b>	54.0 %

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· <b>Change in condition</b>	
· <b>Evaporation rate</b>	Not determined.
· <b>Information with regard to physical hazard classes</b>	
· <b>Explosives</b>	Void
· <b>Flammable gases</b>	Void
· <b>Aerosols</b>	Void
· <b>Oxidising gases</b>	Void
· <b>Gases under pressure</b>	Void
· <b>Flammable liquids</b>	Flammable liquid and vapour.
· <b>Flammable solids</b>	Void
· <b>Self-reactive substances and mixtures</b>	Void
· <b>Pyrophoric liquids</b>	Void
· <b>Pyrophoric solids</b>	Void
· <b>Self-heating substances and mixtures</b>	Void
· <b>Substances and mixtures, which emit flammable gases in contact with water</b>	Void
· <b>Oxidising liquids</b>	Void
· <b>Oxidising solids</b>	Void
· <b>Organic peroxides</b>	Void
· <b>Corrosive to metals</b>	Void
· <b>Desensitised explosives</b>	Void

### SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:**  
Possible in traces.  
Nitrogen oxides  
Hydrogen chloride (HCl)  
Hydrogen cyanide (prussic acid)  
Carbon monoxide  
Nitrogen oxides (NOx)

### SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Harmful if inhaled.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **STOT-single exposure** May cause respiratory irritation. May cause drowsiness or dizziness.

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· **11.2 Information on other hazards**

· **Endocrine disrupting properties**

None of the ingredients is listed.

**SECTION 12: Ecological information**

· **12.1 Toxicity**

· **Aquatic toxicity:** No further relevant information available.

· **12.2 Persistence and degradability** No further relevant information available.

· **12.3 Bioaccumulative potential** No further relevant information available.

· **12.4 Mobility in soil** No further relevant information available.

· **12.5 Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **12.6 Endocrine disrupting properties**

The product does not contain substances with endocrine disrupting properties.

· **12.7 Other adverse effects**

· **Additional ecological information:**

· **General notes:**

Water hazard class 1 (German Regulation) : slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

**SECTION 13: Disposal considerations**

· **13.1 Waste treatment methods**

· **Recommendation**

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

· **Uncleaned packaging:**

· **Recommendation:** Disposal must be made according to official regulations.

**SECTION 14: Transport information**

· **14.1 UN number or ID number**

· **ADR, IMDG, IATA** UN1263

· **14.2 UN proper shipping name**

· **ADR** UN1263 PAINT RELATED MATERIAL  
 · **IMDG, IATA** PAINT RELATED MATERIAL

· **14.3 Transport hazard class(es)**

· **ADR**



· **Class** 3 (F1) Flammable liquids.

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· <b>Label</b>	3
· <b>IMDG, IATA</b>	
	
· <b>Class</b>	3 Flammable liquids.
· <b>Label</b>	3
· <b>14.4 Packing group</b>	
· <b>ADR, IMDG, IATA</b>	III
· <b>14.5 Environmental hazards:</b>	
· <b>Marine pollutant:</b>	No
· <b>14.6 Special precautions for user</b>	
· <b>Hazard identification number (Kemler code):</b>	Warning: Flammable liquids. 30
· <b>EMS Number:</b>	F-E, S-E
· <b>Stowage Category</b>	A
· <b>14.7 Maritime transport in bulk according to IMO instruments</b>	
Not applicable.	
· <b>Transport/Additional information:</b>	
· <b>ADR</b>	
· <b>Limited quantities (LQ)</b>	5L
· <b>Transport category</b>	3
· <b>Tunnel restriction code</b>	D/E
· <b>IMDG</b>	
· <b>Limited quantities (LQ)</b>	5L
· <b>UN "Model Regulation":</b>	UN 1263 PAINT RELATED MATERIAL, 3, III

### SECTION 15: Regulatory information

#### · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

##### · Directive 2012/18/EU

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **Seveso category** P5c FLAMMABLE LIQUIDS

· **Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t

· **Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t

##### · National regulations:

· **Additional classification according to Decree on Hazardous Materials, Annex II:**

Class	Share in %
NK	25-50

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**

- H226 Flammable liquid and vapour.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H330 Fatal if inhaled.
- H332 Harmful if inhaled.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.

EUH066 Repeated exposure may cause skin dryness or cracking.

EUH204 Contains isocyanates. May produce an allergic reaction.

- **Classification according to Regulation (EC) No 1272/2008**

The classification of the mixture is generally based on the calculation method using substance data according to Regulation (EC) No 1272/2008.

- **Abbreviations and acronyms:**

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Liq. 3: Flammable liquids – Category 3

Acute Tox. 2: Acute toxicity – Category 2

Acute Tox. 4: Acute toxicity – Category 4

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Resp. Sens. 1: Respiratory sensitisation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

- **\* Data compared to the previous version altered.**